



Corbond<sup>®</sup> SPF customers, please note and plan your future job bidding and inventories accordingly, because in eight months JM will no longer sell its Corbond III closed cell SPF formula.

**Beginning January 1, 2025**, JM can no longer make Corbond III because of a federal mandate prohibiting HFC blowing agents.

Corbond III B-side drums manufactured no later than December 31, 2024, can be legally stored, used, and sold in 2025 up to their nine-month expiration date.

Corbond IV with an HFO blowing agent is replacing Corbond III and will continue to have a nine-month shelf life.

This closed cell SPF formula has a four-year production history in the states that required this blowing agent change prior to the federal requirement, and its excellent performance is what you would expect from Johns Manville. There are subtle differences between the two formulas, so please refer to JM's Corbond IV technical data sheet or contact your field technical representative for details.

JM's manufacturing facility and ancillary warehouses will begin reducing their current Corbond III inventory in October 2024 to make room for Corbond IV.

JM's conversion plan follows:

- **October 31, 2024** – Stop taking orders of Corbond III and begin depleting remaining inventories.
- **November 30, 2024** – Cease Corbond III blending.

- **December 31, 2024** – Zero 245FA (HFC blowing agent) raw material inventory.
- **January 1, 2025** – JM’s current and future closed cell SPF formulas contain HFO blowing agent.

JMOC and HYOC open cell SPF formulas are not affected by this regulation. They do not contain either HFC or HFO blowing agents, so these formulas will not change, and both will continue to have an expiration date of six months.

If necessary, Johns Manville reserves the right to manage order quantities of all closed cell products in the second half of this year. Please work with your JM Territory Manager to discuss your specific needs as we approach this transition.

**Tom Calzavara**

Sr. Manager, Spray Foam and Field Technical Services  
Building Insulation Division  
Insulation Systems



©2024 Johns Manville. All Rights Reserved.

[Update Email Preferences.](#)

Your privacy is important to us. Please read our [Privacy Policy](#).

Mailing Address:  
Johns Manville  
717 17th Street  
Denver, CO 80202